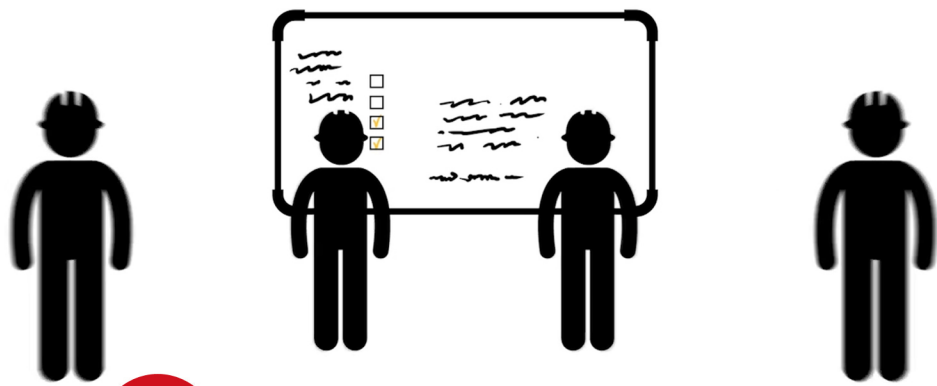
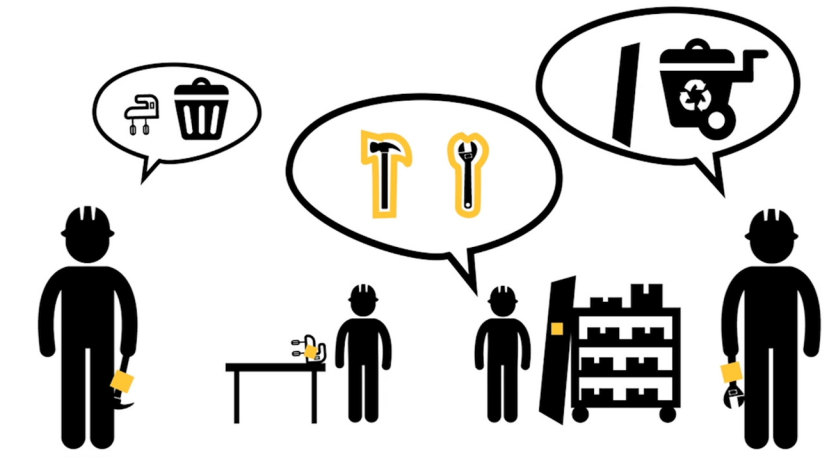


① SORTIEREN

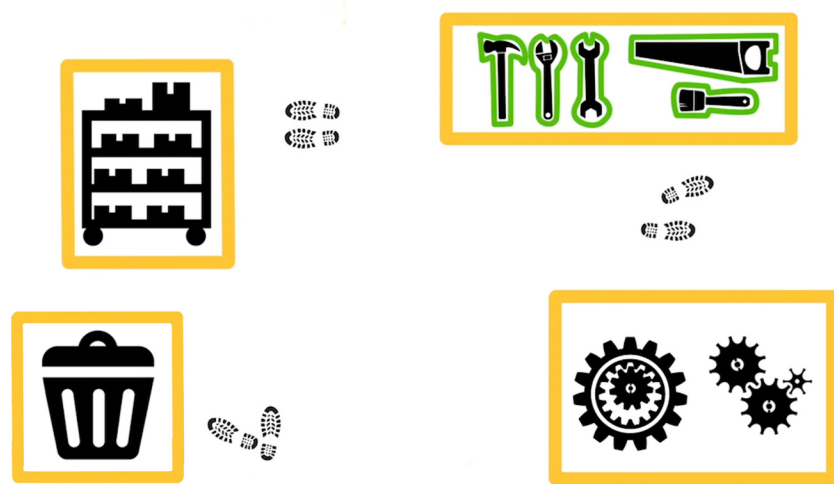


⑤ SELBSTDISZIPLIN

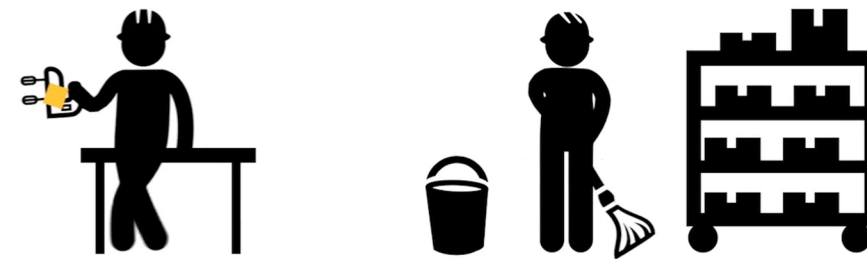
5S



② SYSTEMATISIEREN



④ STANDARDISIEREN



③ SAUBERN